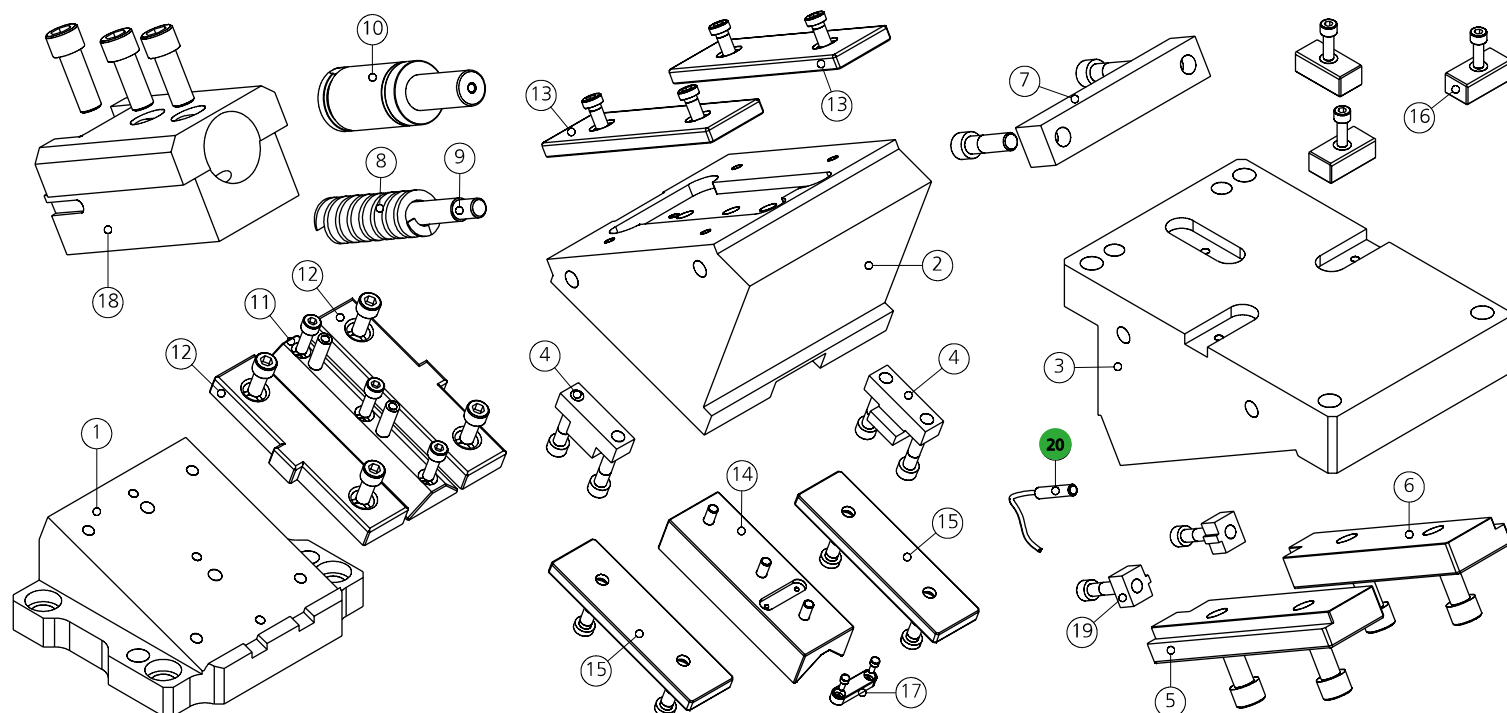




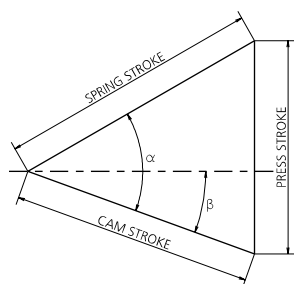
POS.	DESCRIPTION	Q.TY
001	CUNEO / WEDGE / DRUCKKEIL	1
002	SLITTA / SLIDER / LAGERKEIL	1
003	CORPO CAMMA / CAM BODY / GRUNDGEHÄUSE	1
004	STAFFA DI AGGANCIO / BRACKET ATTACHMENTS / BRACKETBEFESTIGUNG	2
005	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
006	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
007	FINECORSO / LIMIT SWITCHES / ENDSCHALTER	1
008	MOLLA / COIL SPRING / FEDER	1*CHOOSE
009	PERNO / PIN / STIFT	1*CHOOSE
010	CILINDRO AD AZOTO / NITROGEN CYLINDER / STICKSTOFFZYLINDER	1*CHOOSE

POS.	DESCRIPTION	Q.TY
011	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
012	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
013**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
014	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	1
015**	PIASTRA DI SCORRIMENTO / WEAR PLATE / DRUCKPLATTE	2
016	CHIAVETTA / KEY / SCHLÜSSEL	3
017	CHIAVETTA / KEY / SCHLÜSSEL	1
018	AGGANCIO SLITTA / SLIDE ATTACHMENT / SCHLITTENBEFESTIGUNG	1
019	FINECORSO / LIMIT SWITCHES / ENDSCHALTER	2
020	SENSORE DI SICUREZZA / SECURITY SENSOR / SENSOR FÜR SICHERHEIT	1*OPTION

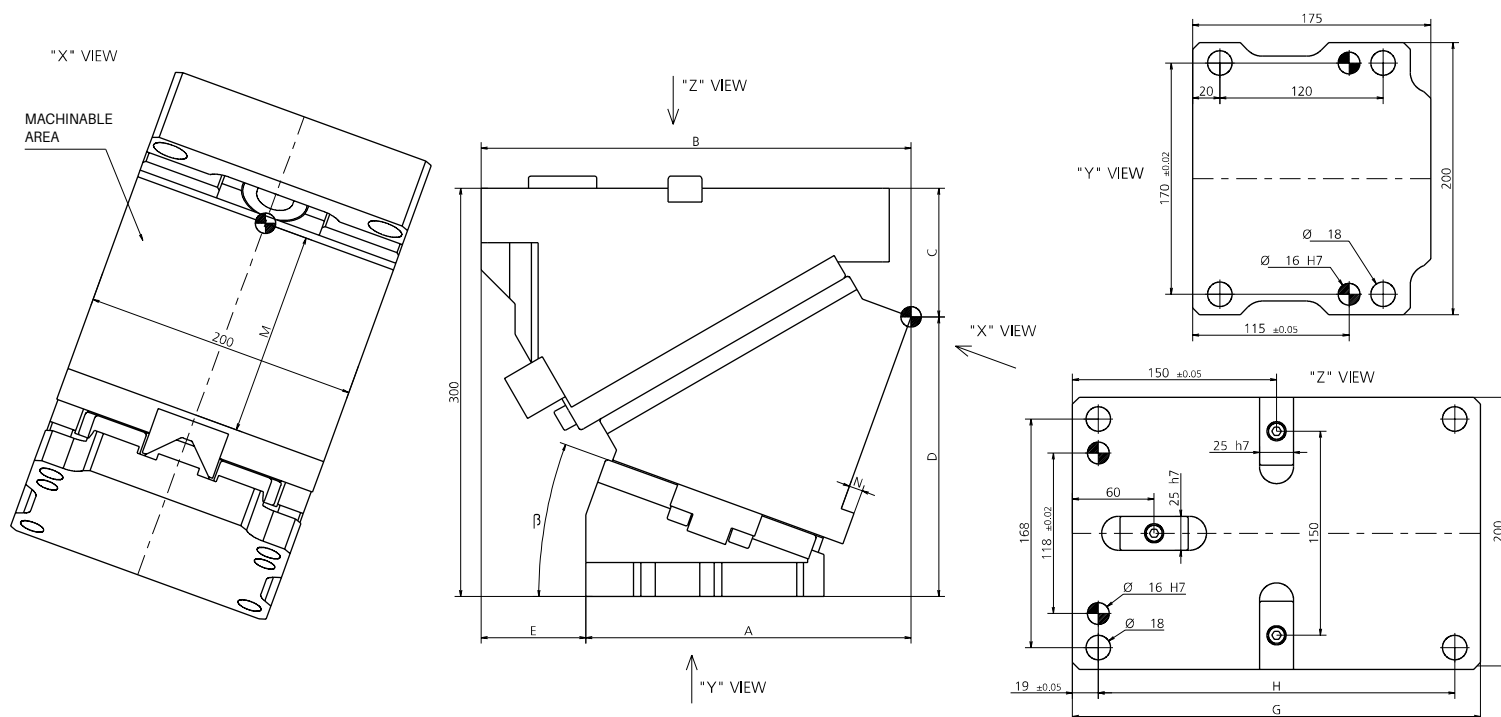
** Le piastre di scorrimento 013 e 014 sono presenti nelle camme 0155.145*. Nelle camme 0155.143* la slitta 002 è integrale.

** Wear plates 013 and 014 are included in cam units 0155.145*. In cam units 0155.143* slider 002 is integral.

**In der Nocken 0155.145* sind die Gleitplatten 013 und 014 vorhanden. Der Lagerkeil 002 sind Einzelstück in den Nocken 0155.143*.



β	α	PRESS STROKE	SPRING STROKE	CAM STROKE	EXTRACTION FORCE (DAN)		CUTTING FORCE (DAN)	
					COIL SPRING	GAS SPRING	0155.203*	0155.205*
0°	50°	42.1	55	35.4	939	1869	14110	19760
5°	50°	42.3	55	39	936	1865	14110	19760
10°	50°	42.8	55	42.8	932	1862	14110	19760
15°	50°	43.6	55	46.6	929	1858	14110	19760
20°	50°	44.8	55	50.7	925	1854	14110	19760
25°	50°	46.5	55	55	921	1850	14110	19760
30°	50°	48.7	55	59.7	917	1846	14110	19760
35°	50°	51.4	55	64.9	912	1842	14110	19760
40°	50°	55	55	70.7	908	1838	14110	19760
45°	50°	59.6	55	77.5	904	1833	14110	19760
50°	50°	65.5	55	85.6	900	1829	14110	19760
55°	55°	78.5	55	95.9	979	1990	14110	19760
60°	60°	95.3	55	110	1082	2200	14110	19760
65°	65°	107.2	50	118.3	1123	2403	14110	19760
70°	70°	112.6	41	119.9	1324	2615	14110	19760



CODE	β	A	B	C	D	E	G	H	M	N
0155.20**-00	0°	175	291	67	233	116	270	232	150	10
0155.20**-05	5°	191.87	299.87	75.71	224.29	108	280	242	150	10
0155.20**-10	10°	208.34	307.34	82.22	217.78	99	290	252	150	10
0155.20**-15	15°	224.43	312.43	88.49	211.51	88	295	257	150	10
0155.20**-20	20°	239.16	316.16	94.48	205.52	77	300	262	150	10
0155.20**-25	25°	251.55	317.55	100.18	199.82	66	305	267	150	10
0155.20**-30	30°	266.63	318.63	108.55	191.45	52	310	272	150	10
0155.20**-35	35°	281.43	315.43	117.57	182.43	34	310	272	150	10
0155.20**-40	40°	295.99	309.99	128.21	171.79	14	310	272	150	10
0155.20**-45	45°	307.33	303.33	147.45	152.55	-4	310	272	150	10
0155.20**-50	50°	318.5	295.5	157.27	142.73	-23	310	272	150	10
0155.20**-55	55°	334.25	292.25	161.13	138.87	-42	310	272	160	10
0155.20**-60	60°	340.45	286.45	161.36	138.64	-54	310	272	160	18
0155.20**-65	65°	356.31	287.31	165.7	134.3	-69	310	272	160	27
0155.20**-70	70°	375.62	287.62	176.95	123.05	-88	310	272	160	35

CAM COD.	CUTTING FORCE	COIL/GAS SPRING	ANGLE
0155.20	3=14110 DAN	2= COIL SPRING	-00= ANGLE (FROM 0° TO 70°)
		4= GAS SPRING	
	5=19760 DAN	6= GAS SPRING NOT FILLED	
		8= WITHOUT COIL/GAS SPRING	

20 PATENT PENDING

20 (9003) SENSORE / SENSOR / SENSOR



ESEMPIO / EXAMPLES/ BEISPIELE / EXEMPLES

0155.2034-20 = CAM UNIT 0155.20, CUTTING FORCE 14110 DAN (3), GAS SPRING (4), ANGLE 20°

0155.2058-35= CAM UNIT 0155.20, CUTTING FORCE 19760 DAN (5), WITHOUT COIL/GAS SPRING (8), ANGLE 35°